AMENDMENT(S) TO THE CLAIMS

Please amend claims 1, 9 and 10, and cancel claims 8 and 12-23 as follows. This listing of claims will replace all prior versions and listings of claims in this application:

<u>Listing of Claims</u>:

- 1. (Currently amended) A dehydrogenation catalyst which comprises:
- an organometallic pincer complex bonded to an inorganic oxide support, said organometallic pincer complex possessing catalytic activity for the dehydrogenation of alkyl groups, wherein the pincer complex is bonded to the inorganic oxide support by means of a bridging group.
- 2. (Original) The dehydrogenation catalyst of claim 1 wherein the pincer complex includes at least one element selected from Group VIII or Group IB of the Periodic Table of the elements, and at least one element selected from Group VA of the Periodic Table of the elements in each of first and second molecular arm portions, the Group VIII or Group IB element being bonded to each of the Group VA elements.
- 3. (Original) The dehydrogenation catalyst of claim 2 wherein the first and second molecular arm portions are each bonded to a molecular core portion, the Group VIII or Group IB element being bonded directly or indirectly to the molecular core portion.

4. (Original) The dehydrogenation catalyst of claim 3 wherein the molecular core portion comprises an aromatic ring.

- 5. (Original) The dehydrogenation catalyst of claim 4 wherein the first molecular arm portion comprises a Q¹-A¹-R¹R² group and the second molecular arm portion comprises a Q²-A²-R³R⁴ group, wherein A¹ and A² are the same or different and are each independently selected from phosphorus, nitrogen, arsenic and antimony, Q¹ and Q² are the same or different and are each independently selected from -CH₂-, -CH₂CH₂-, and -CH=CH-, and R¹ R², R³ and R⁴ are the same or different and are each independently selected from alkyl, alkenyl, cycloalkyl and aryl having from 1 to 10 carbon atoms, or R¹ and R² together and/or R³ and R⁴ together form a ring structure having from about 4 to about 10 carbon atoms.
- 6. (Original) The dehydrogenation catalyst of claim 1 wherein the pincer complex has the formula:

$$G - - - E$$

$$Q^{1} - A^{1} - R^{1}R^{2}$$

$$\downarrow MH^{2}$$

$$\downarrow Q^{2} - A^{2} - R^{3}R^{4}$$

wherein A¹ and A² can be the same or different and are each independently phosphorus, nitrogen, arsenic or antimony, E is carbon, silicon or germanium, G is optional and is selected from the

group consisting of –OH, –NH₂, –SH, –OR⁵, –R⁵C=C, –R⁶OH, –R⁶NH₂, –R⁶COOH, or –R⁶COOR⁷ wherein R⁵ is an alkyl group having from 1 to 10 carbon atoms, R⁶ is a substituted alkyl group with up to 5 carbon atoms, and R⁷ is an alkyl group having from about 1 to 10 carbon atoms, M is a Group VIII or Group IB metal, Q¹ and Q² can be the same or different and are each independently –CH₂–, –CH₂CH₂–, and –CH=CH–, and R¹ R², R³ and R⁴ can be the same or different and are each independently selected from alkyl, alkenyl, cycloalkyl and aryl having from 1 to 10 carbon atoms, or R¹ and R² together and/or R³ and R⁴ together form a ring structure having from about 4 to about 10 carbon atoms.

- 7. (Original) The dehydrogenation catalyst of claim 1 wherein the pincer complex has the formula $IrH_2\{C_6H_2G(CH_2PR_2)_2-2,6\}$ wherein R is a tert-butyl or isopropyl group and G is -OH, -NH₂, -SH, -OR⁵, -R⁵C=C, -R⁶OH, -R⁶NH₂, -R⁶COOH, or -R⁶COOR⁷ wherein R⁵ is an alkyl group having from 1 to 10 carbon atoms, R⁶ is a substituted alkyl group with up to 5 carbon atoms, and R⁷ is an alkyl group having from about 1 to 10 carbon atoms.
 - 8. (Cancelled)
- 9. (Currently amended) The dehydrogenation catalyst of claim [[8]] 1 wherein the bridging group is derived from compounds containing a triethoxysilyl group and isocyanate group, or compounds containing a triethoxysilyl group and a halogenated alkane.

Page 5 Appln. No.: 10/791,565

Reply to the Office Action of September 12, 2007

10. (Currently amended) The dehydrogenation catalyst of claim [[8]] 1 wherein the

inorganic oxide support is a mesoporous inorganic oxide.

11. (Original) The dehydrogenation catalyst of claim 1 wherein the inorganic oxide

support is a porous inorganic oxide having at least 97 volume percent mesopores based on

micropores and mesopores of the inorganic oxide, and having an X-ray diffraction peak at

between 0.3 and 3 degree in 20, having surface area of 400 - 1100 m²/g, and having total pore

volume of about 0.3-2.2 cm³/g, said mesopores being randomly interconnected.

Claims 12-23, (Cancelled).